Section 9.   AquaPure® Exploded View and Replacement Kits

9.1 AquaPure Control Centre Replacement Parts

Dwg.#	Kit #	Description	Qty.
1	R0467400	User Interface Board	1
		Screws	4
2	R0467800	Screws, User Interface, PureLink™	4
		Screws, Power Interface Assy	2
		Screws, Bezel Cover Plate	2
		Screws, Bezel Support Plate	
		Screw, Battery Cover	2
			1
3	R0447500	Wiring Harness, PureLink Back PCB to DC Cord	1
4	R0467600	Power Interface Board Assembly	1
		Screws, Power Interface	2

Dwg.#	Kit #	Description	Qty.
5	R0503400	Face Plate, Control Centre, APURE-F	1
		Mounting Bracket, User Interface, APURE-F	1
		Screws, User Interface Mounting Bracket and Face Plate	4
		Battery Door, Control Centre, APURE-F	1
		Screw, Battery Cove	1
6	R0503300	Battery Door, Control Centre, APURE-F	1
		Screw, Battery Cover	1

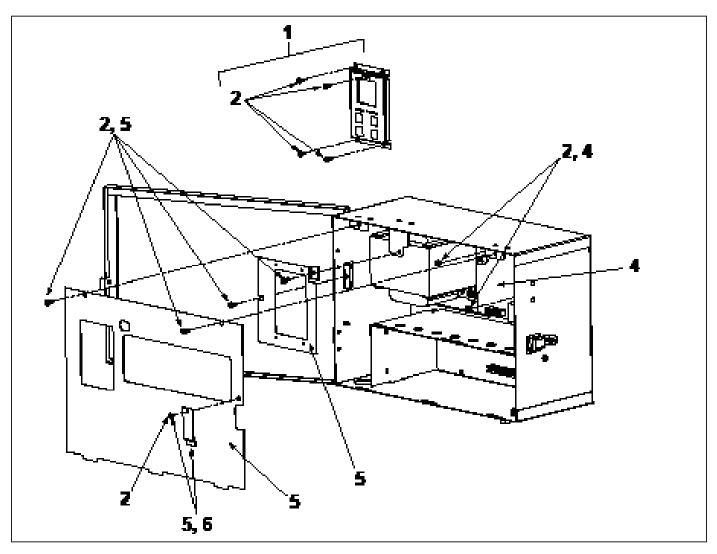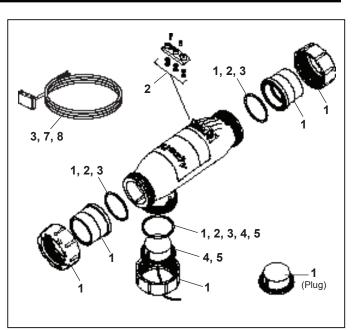**Figure 17.   AquaPure® Control Centre**

9.2 3-Port Electrolytic Cell and Sensor Replacement Parts with Universal Unions (2"-2½")

Dwg. #	Kit #	Description	Qty.
1	R0452100	Universal Union/Tailpiece/ Plug, 3-Port Cell includes:	
		Nut, Union Universal	3
		O-Ring, #2-231	3
		Tailpiece, 2" X 2 ½"	2
		Plug, Port CG Cell	1
2	R0452200	O-Rings and Terminal Adapter, 3-Port Cell includes:	
		O-Ring, #2-231	3
		O-Ring, #2-106	6
		Terminal Adapter	1
		Screw, #6 X 1/2"	2
3	R0452401	14-Blade Cell, 3-Port Cell Includes:	
		Cell Assy, Apure	1
		O-Ring, #2-231	3
		DC 16' Power Cord, Black	1
4	R0452501	Port Sensor 16' w/O-Ring, 3-Port Cell	1
5	R0476400	Port Sensor 25' w/O-Ring, 3-Port Cell	1
6	SP3PC	3-Port Spool Cleaning Kit includes:	
		Spool, GC Cell, 3-Port	1
		O-Ring, #2-231	4
		Nut, Union Universal	3
		Tailpiece, 2" X 2½"	2
		Plug, Port CG Cell	2
7	R0402800	16' Cable DC	1
8	R0476300	25' Cable, DC	1

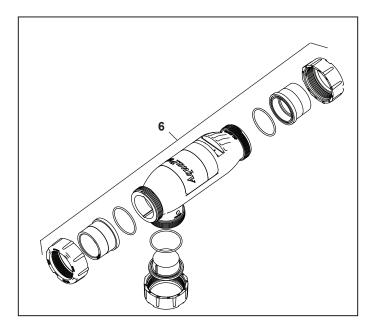**Figure 18.** 3-Port Electrolytic Cell and Sensor Exploded View (Universal Unions)

Figure 19. 3-Port Spool Exploded View